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Title:

Field of Application Report for Moralt Laminesse Firesmoke & Firesafe 44/54mm Doorsets

For:

30 Minutes Fire Resistance

Report No:

Chilt/A13058 Revision D

WF Contract:

421102

Valid From:

11th December 2019

Valid Until:

11th December 2024

Prepared for:

Moralt AG Obere Tiefenbach Str. 1 83734 Hausham Germany

14 Intumescent Materials

The intumescent materials tested and assessed for this doorset design are as follows.

| Application | Location | Product/Manufacturer |
|--------------------------------|--|--|
| Edge seals | Fitted in the frame jambs or leaf edges note 2 | PVC encased Therm-A-Seal/Therm-A-Blade – Intumescent Seals Ltd PVC encased Rigid Box Seal FO8700–Pyroplex Ltd PVC encased Type 617 – Lorient Polyproducts Ltd³ |
| Hinges | Not required unless leaves are over 2500mm high | 1. 1mm Interdens – Dufaylite Developments Ltd 2. 1mm MAP paper – Lorient Polyproducts Ltd 3. 1mm Pyrostrip 300 – Mann McGowan 4. 1mm Therm-A-Strip – Intumescent Seals Ltd 5. G30 – Intumescent Seals Ltd |
| Lock/latches | Under forend & keep if the forend or keep exceeds 150mm up to the maximum assessed dimension | |
| | Under forend and keep for all doorsets in aluminium frames | 1mm MAP paper – Lorient Polyproducts Ltd |
| Top pivots & flush bolts | Lining all sides of the mortices | 2 mm Interdens – Dufaylite Developments Ltd 2 mm MAP paper – Lorient Polyproducts Ltd 2 mm Pyrostrip 300 – Mann McGowan 2 mm Therm-A-Strip – Intumescent Seals Ltd 2 mm Therm-A-Flex – Intumescent Seals Ltd |
| Concealed closer | Lining all sides of the closer and slide arm mortices | Manufacturers tested intumescent protection pack |
| Concealed hinges | Lining all sides of mortice in frame and leaf | 1mm BASF exterdens Graphite TE 527 3D intumescent pack |
| Multipoint locking | Lining mortices of lock/latch and top and bottom locks all keeps | 1mm thick BASF interdens kit |

Notes:

- 1. The seal specification for each configuration is contained in appendix C
- 2. When multipoint locking systems are used, the edge seals must go in the frame reveals
- 3. Type 67 edge seals may only be used with Aluminium door frames (see appendix D) or when the leaves are encapsulated, as described in section 12.4.